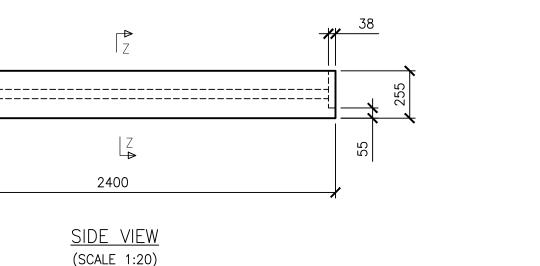
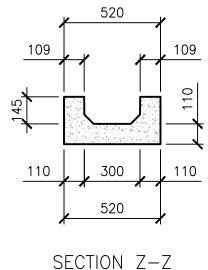


# LIFTING & TURNING DIAGRAM (MIN. CONCRETE STRENGTH FOR LIFTING 20MPa)





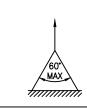
(SCALE 1:20)

# NOTES:

- 1. DESIGNED AND MANUFACTURED IN ACCORDANCE WITH NZS 3101:2006 (PRECAST UNITS) & NZS 3109:1997 AND NZTA BRIDGE MANUAL WITH HN-HO-72 LOADING.
- 2. ALL REINFORCING BARS SHALL BE GRADE 500E TO AS/NZS 4671 UNLESS NOTIFIED OTHERWISE.
- 3. CONCRETE STRENGTH IS 50MPa.
- 4. DESIGNED FOR 100 YEARS LIFE.
- 5. EXPOSURE CLASSIFICATION B1/B2 WITH CONCRETE COVER:
  - 35mm TO OUTSIDE SURFACES
  - 40mm TO INSIDE SURFACES
- 6. ALL DIMENSIONS ARE NOMINAL AND REGIONAL DIFFERENCES MAY OCCUR.
- 7. SURFACE FINISH TO NZS 3114:1987
  - FORMED SURFACE F4 FINISH
  - TOWELLED SURFACE U3 FINISH
- 8. FILL COVER ON TOP OF THE LID 0mm

### LIFTING NOTES:

- 1. CHAINS SHALL BE PROPORTIONED TO ENSURE THAT THE ANGLE FROM THE HORIZONTAL IS GREATER THAN 60°.
- 2. CHAIN LENGTH SHALL BE EQUAL TO ENSURE UNIT DOES NOT ROTATE. TO ACHIEVE THIS WE WILL REQUIRE THE HOOK POSITION TO BE LOCATED ABOVE THE CENTRE OF GRAVITY, FINE TUNING OF CHAIN LENGTHS MAY BE REQUIRED.
- 3. LIFT WITH CARE AND BRACE UNIT IF REQUIRED.
- 4. DESIGN ASSUMES A DYNAMIC FACTOR OF 1.2 FOR ONSITE LIFTING. THE PERSON RESPONSIBLE FOR SITE LIFTING SHALL ENSURE THAT THE CONDITIONS STATED IN THE WORKSAFE 'GOOD PRACTICE GUIDELINE FOR SAFE WORK WITH PRECAST' FOR THIN WALLED CIVIL PRODUCTS ARE COMPLIED WITH.



MAXIMUM 60 DEGREES SLING ANGLE WHEN LIFTING

# FOR INFORMATION ONLY

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**VOLUME:**  $0.22 \text{ m}^3$ WEIGHT:

0.55 TONNE

Α В

′	Description	Date	Ву	Chkd	Product: CONCRETE DUCTING	Details: 300 SERIES	Drawn SH
	FOR INFORMATION ONLY	15.10.19	SH	SL	Legacy Code: 04507	Scale: DO NOT SCALE	Checked SL
	FILL COVER NOTE ADDED	19.03.21	SH	SL	Project Name		Approved JN
					HN-HO-72 CONCRETE DUCTING 300 SERIES (145mm DEPTH) PRODUCT DETAILS – FOR SALES		ERF Job No. H17062704.01
							Costing No. N/A
							DEOC CALE D
					Dwg Title: SHEET 1 OF 1	⊕-⊑	D586-SALE B
							Dwa No IPou I