



SERIES 29 HYDRANT VALVES INSTALLATION, OPERATION & MAINTENANCE MANUAL



Instruction for use

Thank you for selecting an AVK product. With correct use, it will give long and reliable service. This manual has been prepared to assist you install, operate and maintain the valve to the maximum efficiency. For ease of reference, it has been divided into sections covering all aspects of use, and it is in the users best interests to read it and ensure that it is fully understood.



Health and Safety

It is always recommended that wherever work is being carried out on a valve that the valve is fully depressurised prior to carrying it out, and for the convenience draining of the line may be beneficial.

It is essential that the user of the valve is aware of the weight of the components and/or assemblies that must be handled and manipulated during installation and maintenance. It is the users responsibility to ensure that safe working practices are followed at all times.

Whenever AVK products are installed, operated, or maintained, it is essential that the staff that undertake these operations be adequately trained. The hazards of pressurised liquids and gases can be severe, and it is the responsibility of the users to ensure that trained, competent staff undertake these duties. This manual has been designed to assist, but it can never fully replace quality training in the workplace. AVK technical staff will always be available to answer any questions relating to specific problems that may not be covered by this manual.

AVK products are designed and manufactured to be fit for purpose, and to a high and reliable standard. This provides a safe product with minimum risk to health when used correctly for the purpose for which it was designed. However, this assumes that the equipment is used and maintained in accordance with the manual, and the user is advised to study this manual, and to make it available to all staff that may need to refer to it.

AVK cannot be held responsible for any incidents arising from incorrect installation, operation or maintenance. The responsibility for this must rest wholly with the user.

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1. Introduction

AVK series 29 hydrants are designed to meet local specifications and include:

SA Hydrant - Series 29/010

WA Hydrant - Series 29/088

NT Hydrant - Series 29/288

NZ Squat with 2" round thread outlet - Series 29/588

NZ Tall with 2" round thread outlet - Series 29/589

Hydrant Isolation Valve - Series 29/00

AVK series 29 hydrant valves have DN80 bore.

The valves are 100% factory tested hydrostatically.

IT IS IMPORTANT TO STATE OPERATING TEMPERATURE, PRESSURE, MEDIUM AND OPERATING CONDITIONS WITH ENQUIRIES/ORDERS, SO THE MOST SUITABLE VALVE WILL BE SUPPLIED FOR YOUR SPECIFIC PURPOSE.

Materials:

Castings (body, bonnet, stem cap, stopper & gland flange)

Ductile Iron to AS 1831 Grade 500-7

Coating

Fusion bonded epoxy (FBE)

Stem, isolation valve studs, nuts & washers

Stainless Steel

O-rings

NBR rubber

Stopper rubber

EPDM rubber

Bolts

Grade 8.8 encapsulated with hot melt glue

Thrust collar, stopper nut

Dezincification resistant brass CZ 132 to BS 2872

Screwed outlet

Stainless steel with 316 bolts

Dust cap

PE for screwed outlet

Refer to individual datasheets for specific information



29/00



29/010



29/088

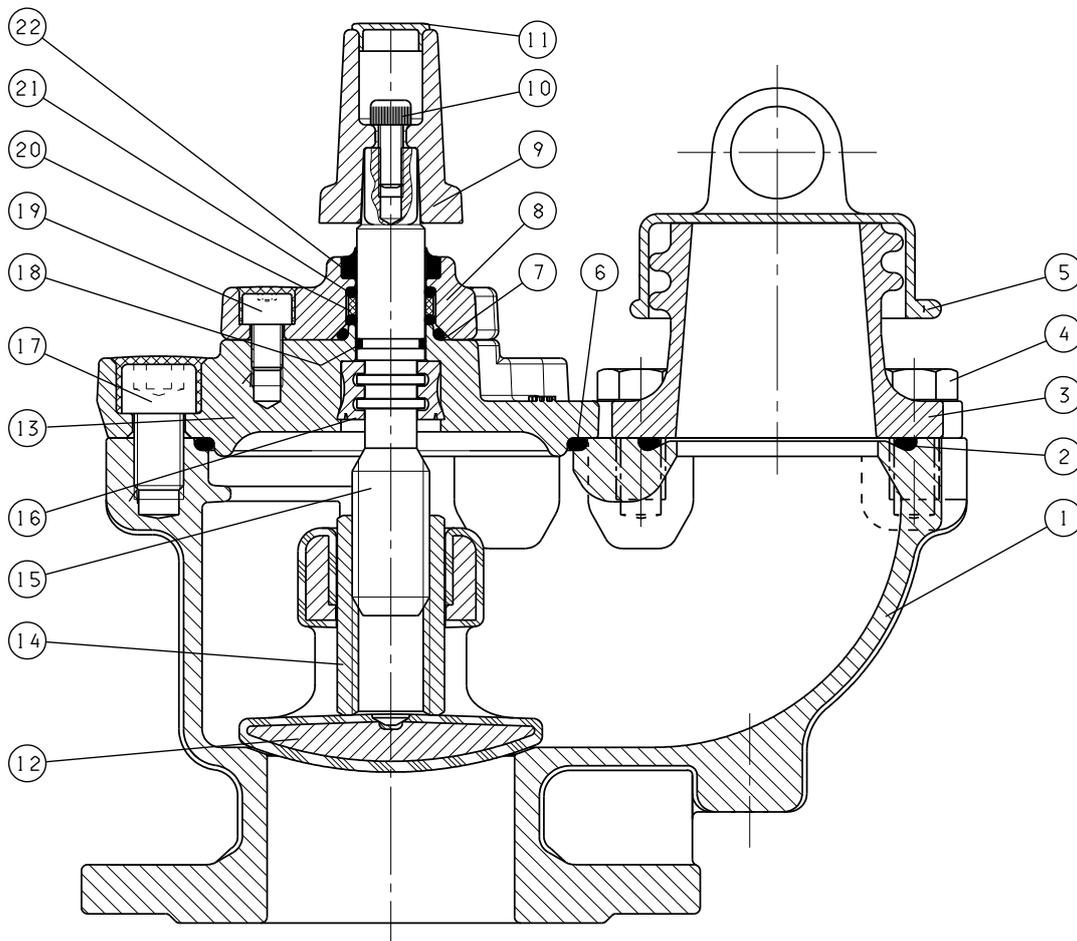


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Component list

- | | | | |
|------------------|-----------------|---------------------------|-----------------------|
| 1. Body squat | 7. Gland O-ring | 13. Bonnet | 19. Socket head screw |
| 2. Outlet O-ring | 8. Gland flange | 14. Nut for loose stopper | 20. Bush |
| 3. Outlet | 9. Stem cap | 15. Stem | 21. O-ring |
| 4. Outlet bolt | 10. Cap bolt | 16. Thrust collar | 22. Wiper ring |
| 5. Dust cap | 11. Insert | 17. Socket head screw | |
| 6. Bonnet O-ring | 12. Stopper | 18. O-ring | |



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2. Installation

- When installing the valve, ensure the flange faces are clean.
- To ensure adequate sealing it is important to select the correct type of gasket for the medium concerned, a gasket with the correct flange size must be used.
- Place valve onto the pipe flange, and insert the bolts.
- Tighten bolts loosely.
- Tighten bolts in a diagonal sequence to ensure flanges are pulled parallel.
- Finally tighten bolts to correct torque levels as recommended in WSA 109.

2.1. Bolts

2.1.1 Bolt size

The following table shows bolt size you should use for which valve dimensions.

Table B5 flanging

DN mm	Bolts	Quantity
80	M 16	4
100	M 16	4

3. Operation

This series of screw-down Squat fire hydrants are suitable for use with clean water and neutral liquids, to a maximum temperature of 70°C. Minimum liquid temperature must be above freezing. Insulation is essential for external temperatures on 0°C and below to a limit of -10°C. They are rated for a maximum working pressure of 16 bar unless otherwise agreed and deliver a minimum of 2000 litres per minute at 1.7 Bar gauge.

They are normally supplied as CLOCKWISE CLOSE (CC) denoted by a WHITE plastic insert on the Stem Cap.

A CLOCKWISE TO OPEN (ACC) version is denoted by a RED plastic insert on the Stem Cap.

OPENING / CLOSING

Normally by standard 'Tee' Bar located on Stem Cap.

Closing Torque is 65Nm.

SWABBING

It is not possible to use the Squat type for this purpose.

Only the **Swept** type is suitable for the introduction and retrieval of swabs.

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4. Maintenance

SAFETY PRECAUTIONS:

When changing obturator (stopper) and/or bonnet 'O' ring seal Maintenance Procedures must NOT be carried out whilst the hydrant is installed in a live water main under pressure.

4.1. PROCEDURE for Replacement of STEM SEALS and POLYAMID NYLON BUSH

SAFETY PRECAUTION:

This procedure can NOT be carried out with the hydrant fully closed under pressure.

- 1) Remove plastic insert (11) by prising out using a thin blade.
- 2) Remove stem cap fixing bolt (10).
- 3) Remove stem cap (9).
- 4) Remove socket head screws (19).
- 5) Twist and pull the gland flange (8) upwards to remove from stem (15). Remove the 'O' rings (21) and Bush (20) and 'O' Ring (7).
- 6) Replace new 'O' rings (7) & (20) and Bush (20) by reversing operation described in clause (5). If necessary, lubricate all 'O' rings with an approved grease.
- 7) Refit socket head screws (19) torque to 15Nm.
- 8) Replace stem cap (9), Bolt (10) and Plastic Insert (11).
- 9) Open and close hydrant to check free running of stem.

4.2. PROCEDURE for Replacement of STOPPER (OBTURATOR) and BONNET 'O' RING SEAL

SAFETY PRECAUTIONS:

This procedure must NOT be carried out with the hydrant under pressure.

Check to ensure that there is no pressure in the main by opening the hydrant prior to commencing work.

Ensure the main will NOT be recharged before all work on the hydrant is completed.

- 1) Ensure hydrant is in the partly open position by turning stem cap (9) in direction indicated for opening, one or two turns to lift stopper off seat.
- 2) Remove hot melt and socket head screws (17).
- 3) The bonnet can now be removed vertically with the stem cap (9) and stopper (12), it can be easily lifted out of the body. If the hydrant is fitted with a loose stopper (12), this will remain on the valve seat when the bonnet is lifted out of the body (1). Remove 'O' ring (6).
- 4) Replace 'O' ring (6) locating in body (1) and if necessary lubricate with an approved grease.
- 5) Before locating bonnet/stopper (13) into body (1), check the stopper (obturator) (12) is well up the stem (15) by 3 or 4 full turns and ensure the stopper (obturator) guides are located to prevent the obturator turning on the stem. The stopper (obturator) guides must both be on the same side of the body guide rails.
- 6) Fit bonnet (13) into Body (1) ensuring the 'O' ring (6) remains in position. When correctly aligned the plain face on the bonnet (13) should be in line with the outlet.
- 7) Refit socket head screws (17) torque to 60Nm and fill with silicon.

4.3. PROCEDURE for Replacement of FLANGED OUTLET and OUTLET 'O' RING SEAL

SAFETY PRECAUTIONS:

Ensure hydrant is closed prior to commencing procedure.

PROCEDURE FOR REMOVAL & RE-ASSEMBLY:

- 1) Remove dust cap from outlet.
- 2) Remove outlet by removing 4 head head bolts.
- 3) To replace the outlet (3) and 'O' ring (2) if necessary using an approved grease then locate it in the groove in body (1). Ensure dust cap (5) retaining ring is located in small groove on body (1) so that a bolt (4) passes through the ring. Place outlet (3) in position, ensuring that 'O' ring (2) is still correctly located and tighten hex head bolts to 60Nm.

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4.4. Procedure for replacement of AUTOFROST VALVE

SAFETY PRECAUTIONS:

Ensure hydrant is closed prior to commencing procedure.

PROCEDURE FOR REMOVAL AND RE-ASSEMBLY

- 1) Remove the dust cap from outlet.
- 2) Insert the fitting tool to the auto frost valve with a twisting motion. Squeeze the lugs of the autofrost valve together and push upwards, if necessary using a short (stubby) screwdriver, at the same time as pulling the special tool and autofrost valve up through the hydrant body and outlet.
- 3) Smear a film of an approved grease on the 'O' ring of the new autofrost valve.
Fit the new autofrost valve to the fitting tool with a twisting motion and guide it into the body. Push down sharply so that the locking lugs protrude through the underside of the body.
- 4) Carefully open the hydrant to check satisfactory sealing under pressure. The autofrost valve will seal above 0.5 Bar pressure.
Ensure personnel are not directly above outlet during this part of the procedure.
Then close hydrant and check that autofrost valve is draining correctly.
- 5) Refit outlet dust cap to outlet.

TEST

On completion of Maintenance requirements:

- 1) Check all items are located correctly.
- 2) Check that all screws are secure.
- 3) Remove dust cap (5) from outlet (3).

SAFETY NOTE:

When pressurising the main, it is highly recommended that the hydrant is fractionally open to allow venting of air.

- 4) Check integrity of stopper (obturator) by closing the hydrant in the direction of the arrow on the bonnet.
- 5) Check integrity of the seals by SLOWLY opening the hydrant.
- 6) When all tests have proved satisfactory, close the hydrant.
- 7) Ensure dust cap (5) is always refitted to the outlet (3) when hydrant is not in use. This will prevent the ingress of foreign matter, stones etc.